

A person in a suit is shown from the waist down, holding a wooden gavel. The background is a chalkboard with various mathematical formulas and diagrams. The text is overlaid on the center of the image.

# HOW TO CALIBRATE PUMPS IN A WET WELL

*Influent Flow Volume Estimates  
for Wastewater Operators*

## ESTIMATE CROSS SECTIONAL AREA OF WET WELL ( $A_w$ )



- 1 MEASURE THE DIAMETER OF THE WET WELL (D)
- 2 CALCULATE THE AREA OF A CIRCLE:  $D^2 * 0.785 = A_w$

- 1 NOTE THE TIME IT TAKES TO FILL THE WET WELL BETWEEN THE BOTTOM FLOAT SWITCH (DOWN POSITION) AND THE FLOAT SWITCH THAT STARTS THE LEAD PUMP (UP POSITION)
  - 2 CALL THIS TIME THE FILL TIME ( $T_f$ )
- 

**FILL TIME ( $T_f$ )**



# HEIGHT OF WATER PUMPED FROM THE WET WELL (H)



- 1 DETERMINE ELEVATION OF WATER WHEN THE LEAD PUMP SHUTS OFF
- 2 DETERMINE ELEVATION OF WATER WHEN LEAD PUMP KICKS ON
- 3 SUBTRACT SHUT-OFF FROM KICK-ON ELEVATION TO DETERMINE HEIGHT OF WATER PUMPED FROM THE WET WELL (H)

# CALCULATE WET WELL VOLUME ( $V_w$ )

$(A_w)$

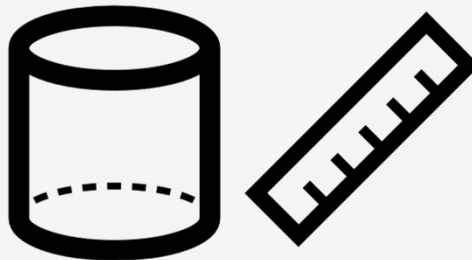
CROSS SECTIONAL  
AREA OF WET WELL



\*

$(H)$

HEIGHT OF WATER  
PUMPED FROM  
WET WELL



=

$(V_w)$

WET WELL  
VOLUME



# CALCULATE FILL RATE ( $R_f$ )

$$(V_w) \div (T_f) = (R_f)$$

WET WELL VOLUME                      FILL TIME                      FILL RATE



DRAWDOWN SHOULD OCCUR  
WHILE THE LEAD PUMP RUNS

- 1 NOTE TIME  
WHEN DRAWDOWN BEGINS
  - 2 NOTE TIME  
WHEN DRAWDOWN ENDS
  - 3 SUBTRACT  
BEGINNING TIME ( $T_{b1}, T_{b2}$ )  
FROM ENDING TIME ( $T_{e1}, T_{e2}$ )  
TO GET DRAWDOWN TIME  
FOR EACH PUMP ( $T_{d1}, T_{d2}$ )
- 

## DRAWDOWN TIME

$$(T_{d1}, T_{d2})$$
$$T_{e1} - T_{b1} = T_{d1}$$
$$T_{e2} - T_{b2} = T_{d2}$$



# CALCULATE ENTERING VOLUME ( $V_{e1}, V_{e2}$ )

$$(R_f) * (T_{d1}, T_{d2}) = (V_{e1}, V_{e2})$$

FILL RATE \* DRAWDOWN TIME = ENTERING VOLUME

$$R_f * T_{d1} = V_{e1}$$

$$R_f * T_{d2} = V_{e2}$$



# CALCULATE VOLUME PUMPED DURING EACH PUMP'S DRAWDOWN CYCLE ( $V_{p1}$ , $V_{p2}$ )

$$\begin{array}{ccc} (V_{e1}, V_{e2}) & + & (V_w) & = & (V_{p1}, V_{p2}) \\ \text{ENTERING VOLUME} & & \text{WET WELL VOLUME} & & \text{VOLUME PUMPED} \end{array}$$

$$V_{e1} + V_w = V_{p1}$$

$$V_{e2} + V_w = V_{p2}$$



# CALCULATE PUMP RATE ( $R_{p1}, R_{p2}$ )

$$\begin{array}{ccccc} (V_{p1}, V_{p2}) & \div & (T_{d1}, T_{d2}) & = & (R_{p1}, R_{p2}) \\ \text{VOLUME PUMPED} & & \text{DRAWDOWN TIME} & & \text{PUMP RATE} \end{array}$$

$$V_{p1} \div T_{d1} = R_{p1}$$

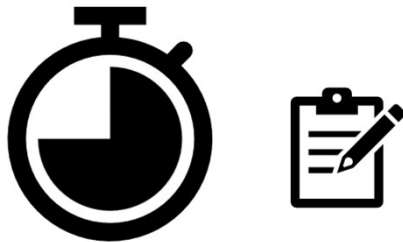
$$V_{p2} \div T_{d2} = R_{p2}$$



# NOTE PUMP RUNTIMES

1

NOTE PUMP'S  
RUNTIME AT LAST  
READING ( $T_{L1}, T_{L2}$ )



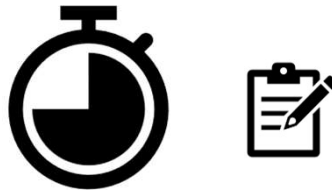
2

NOTE PUMP'S  
CURRENT  
RUNTIME ( $T_{c1}, T_{c2}$ )

# CALCULATE PUMP'S RUNTIME ( $T_{p1}$ , $T_{p2}$ )

**1**

CURRENT RUNTIME ( $T_{c1}$ ,  $T_{c2}$ )  
- LAST RUNTIME ( $T_{L1}$ ,  $T_{L2}$ )  
= PUMP'S RUNTIME ( $T_{p1}$ ,  $T_{p2}$ )

**2**

$$\begin{aligned} T_{c1} - T_{L1} &= T_{p1} \\ T_{c2} - T_{L2} &= T_{p2} \end{aligned}$$

# CALCULATE TOTAL VOLUME PUMPED BY EACH PUMP ( $V_{p1}, V_{p2}$ )

$(R_{p1}, R_{p2})$   
PUMP RATE

\*

$(T_{p1}, T_{p2})$   
PUMP'S RUNTIME

=

$(V_{p1}, V_{p2})$   
VOLUME PUMPED BY EACH  
PUMP SINCE  
LAST RUNTIME ( $V_{p1}, V_{p2}$ )



$$R_{p1} * T_{p1} = V_{p1}$$

$$R_{p2} * T_{p2} = V_{p2}$$

# ADD VOLUMES PUMPED SINCE PREVIOUS VOLUME RECORDED ( $V_T$ )

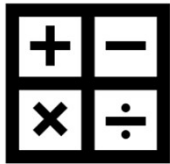
$$\begin{array}{ccccc} (V_{p1}) & + & (V_{p2}) & = & (V_T) \\ \text{PUMP}_1 \text{ VOLUME} & & \text{PUMP}_2 \text{ VOLUME} & & \text{TOTAL VOLUME PUMPED} \\ & & & & \text{SINCE LAST VOLUME} \\ & & & & \text{RECORDED} \end{array}$$



## **RECORD TOTAL VOLUME PUMPED ( $V_T$ )**



**WRITE THE VOLUME  
PUMPED SINCE THE LAST  
PUMP-VOLUME WAS  
RECORDED ON THE  
MONTHLY OPERATING  
REPORT (MOR)**



## Conversions

cubic feet (cf) to gallons (g):  
 $cf * 7.48g/cf = \text{gallons}$

cubic inches (ci) to gallons (g):  
 $ci / 231ci/g = \text{gallons}$

hours (h) to minutes (m):  
 $h * 60m/h = \text{minutes}$

gpm to gpd:  
 $gpm * 1440m/d = \text{gpd}$